

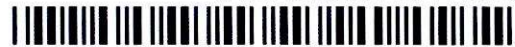


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1714

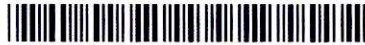
Job Sheet R211169



Part No: 647.1714

Job Qty: 29 pcs

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/8/20

Job Tracking No:

Due Date: 7/24/20

Created By: Linda Lacelle

Type: Rework

Description:

Note: 647.1700 REV.F IPP REV:A NEW ISSUE 13-07-18 JLM VERIFIED BY:DD IPP REV:B AS PER DWG REV.F
DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
88	Packaging 1 - Pick Kit	29 pcs			0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S288584



Part: 647.1714

Job No: R211169

Serial No/Batch: S288584

Revision: Rev.F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/16/20

DAS

52

9-89

20/07/16

			Packaging 1 - 33	
			Packaging 1 - 34	
			Packaging 1 - 35	
			Packaging 1 - 36	
			Packaging 1 - 37	
90	HAAS 4 Axis	29 pcs	0.50 7.25	HAAS - 1 - B4B
				HAAS - 2 - B4B
				HAAS - 3 - B4B
				HAAS - 4 - B4B
				DAS 52 9-89 20/07/16
92	QC 2	29 pcs	0.00 0.00	QC 2 - 1
				QC 2 - 12
				QC 2 - 14
				QC 2 - 17
				QC 2 - 19
				QC 2 - 2
				QC 2 - 20
				QC 2 - 22
				QC 2 - 23
				QC 2 - 25
				QC 2 - 32
				QC 2 - 33
				QC 2 - 35
				QC 2 - 39
				QC 2 - 4
				QC 2 - 40
				QC 2 - 44
				QC 2 - 45
				QC 2 - 48
				QC 2 - 49
				QC 2 - 50
				QC 2 - 51
				QC 2 - 52
				QC 2 - 57
				QC 2 - 62
				QC 2 - 63
				QC 2 - 8
				QC 2 - 66
				QC 2 - 64
				QC 2 - 65
				QC 2 - 5
				QC 2 - 71
				QC 2 - 73
				QC 2 - 69
				QC 2 - 76
				QC 2 - 86
				QC 2 - 83
94	QC 8	29 pcs	0.00 0.00	QC 8 - 12
				QC 8 - 14
				QC 8 - 17
				QC 8 - 20
				QC 8 - 25
				QC 8 - 3
				QC 8 - 32
				QC 8 - 33
				QC 8 - 35
				QC 8 - 39
				QC 8 - 4
				QC 8 - 44
				QC 8 - 45
				QC 8 - 49
				QC 8 - 58

DAS
52
9-89

20/07/16

DAS
52
9-89

20/07/16

20/07/18

			QC 8 - 8	
			QC 8 - 9	
			QC 8 - 68	
			QC 8 - 67	
			QC 8 - 1 (A)	
			QC 8 - 47	
			QC 8 - 40	
			QC 8 - 52	
			QC 8 - 23	
			QC 8 - 57	
			QC 8 - 76	
			QC 8 - 61	
			QC 8 - 66	
			QC 8 - 73	
			QC 8 - 82	
96	Handfinish - 6 - Touch Up	29 pcs	0.00 4.83	Handfinish - 6 - 1 - B4B
				Handfinish - 6 - 2 - B4B
				Handfinish - 6 - 3 - B4B
				Handfinish - 6 - 4 - B4B
				Handfinish - 6 - 5 - B4B
				Handfinish - 6 - 6 - B4B
				Handfinish - 6 - 7 - B4B
				Handfinish - 6 - 8 - B4B
				Handfinish - 6 - 9 - B4B
				Handfinish - 6 - 10 - B4B
				Handfinish - 6 - 11 - B4B
				Handfinish - 6 - 12 - B4B
				Handfinish - 6 - 13 - B4B
				Handfinish - 6 - 14 - B4B
				Handfinish - 6 - 15 - B4B
				Handfinish - 6 - 16 - B4B
				Handfinish - 6 - 17 - B4B
				Handfinish - 6 - 18 - B4B
				Handfinish - 6 - 19 - B4B
				Handfinish - 6 - 20 - B4B
				Handfinish - 6 - 21 - B4B
				Handfinish - 6 - 22 - B4B
98	QC 3	29 pcs	0.00 0.00	QC 3 - 10
				QC 3 - 13
				QC 3 - 15
				QC 3 - 17
				QC 3 - 18
				QC 3 - 2
				QC 3 - 28
				QC 3 - 3
				QC 3 - 30
				QC 3 - 34
				QC 3 - 36
				QC 3 - 41
				QC 3 - 51
				QC 3 - 58
				QC 3 - 59
				QC 3 - 68
				QC 3 - 9
				QC 3 - 40
				QC 3 - 19
				QC 3 - 43
				QC 3 - 24
				QC 3 - 61
				QC 3 - 81
				QC 3 - 82

Remove stamp
w/ wash tape

DAS
87 JUL 19 2020
9-89

DAS
82
9-89

JUL 20 2020

190	Spray Paint - 2 - B4B	29 pcs	0.00 2.90	QC 3 - 87		
				QC 3 - 47		
				Spray Paint - 1 - B4B		
				Spray Paint - 2 - B4B	DAS	
				Spray Paint - 3 - B4B	21	JUL 21 2020
200	QC 14	29 pcs	0.00 0.00	Spray Paint - 4 - B4B	9-89	
				QC 14 - 15		
				QC 14 - 2		
				QC 14 - 34		
				QC 14 - 41		
				QC 14 - 51		
				QC 14 - 58		
				QC 14 - 59		
				QC 14 - 9	DAS	
				QC 14 - 68	21	
				QC 14 - 40	9-89	JUL 21 2020
				QC 14 - 19		
				QC 14 - 43		
				QC 14 - 24		
				QC 14 - 61		
				QC 14 - 81		
				QC 14 - 82		
				QC 14 - 87		
210	Packaging 3-1 - Stock - B4B	29 pcs	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B	DAS	
				Packaging 3 - 6 - B4B	28	
				Packaging 3 - 7 - B4B	9-89	
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		JUL 21 2020
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B	DAS	
220	QC 21 - SA	29 pcs	0.00 0.00	QC 21 - SA - 21	21	JUL 21 2020
					9-89	

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

Part Op 88 - PULL FROM STOCK AND BRING TO MACHINIST

Descriptions: 90 - Machine out slots on detail AA (2pl) .400 x .150

92 - QC2- Inspect parts off machine FAI/FAIB

94 - QC8- Inspect parts - second check

96 - Touch up alodine and primer Primer Batch: 5265778

98 - QC3- Inspect Part Finish Standard Process

190 - (Spray paint) 1-Paint as per MPP-172 F paint coatings section 2.1,3.1 and 4.2

200 - (QC14- Inspect Spray Paint)

210 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Job BOM records could not be found.

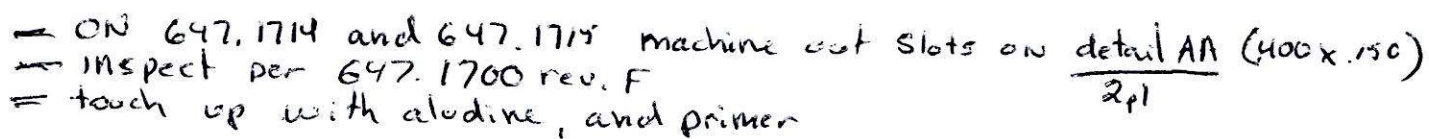
Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.323Inches + 0.006 - 0.001	0.329 0.322	Diameter	
2	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
3	Plate	0.098Inches + 0.004 - 0.001	0.102 0.097	Diameter	
4	Plate	7.094Inches ± 0.010	7.104 7.084		

Plex 7/8/20 7:43 AM dart.lacelle.linda



ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	20.07.06	Job No.:	N/A	ADR Yes/No:	N	ADR Date:	N/A	ECN #:	2020 576
Product No.:	647.1700	Created By:	MG	Approved By:					
Product Name:	135-21 Cable Cutter Kits	Checked By:							

Reason for Change:

Release new drawing revision for 647.1700

Documents Released:

Release drawing 647.1700 Rev. F and ECN 06486

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	N			
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		20.07.06
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		20.07.06
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

29 x 647.1714

19 x 647.1715

647.1702 - 1x wip 5285275
1x sth 5282263

9 x sth 9285564 (-2) w/o 210386 = 7

ECN Verified & Complete: _____

Date: _____

